

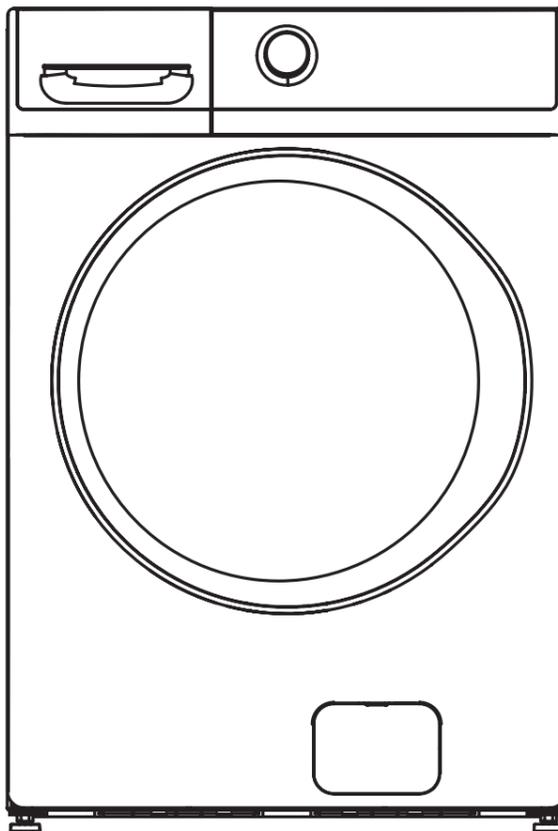


USER MANUAL

4.5 cu.ft. FRONT-LOADING WASHER

EFL4527BW

Product may vary. Please refer to the actual product.



Before using your new product, please read these instructions to prevent any damage.

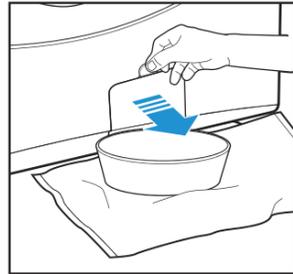
CARE & CLEANING

This quick reference guide is provided for informational purposes only and does not replace, modify or change in any manner the User Manual & Installation Instructions.

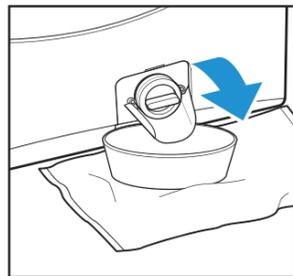
To ensure your washer operates as designed, follow the Care and Cleaning instructions detailed below.

CLEANING THE PUMP FILTER

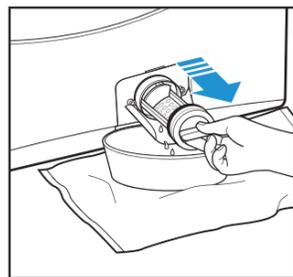
NOTE: Clean the pump filter every 6 months or sooner if the washer is not draining properly.



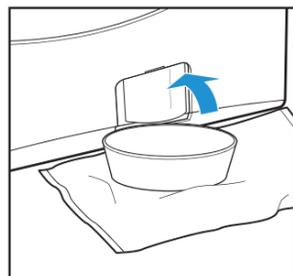
- 1 Open the access door by inserting a coin or screwdriver into the door notch, and then pull down the pour spout.



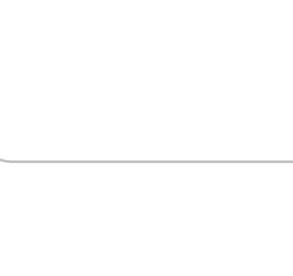
- 2 Place a towel and shallow container under the pump access door to protect the floor. It is normal for up to a quart of water to drain from the filter.



- 3 Turn the pump filter counterclockwise, and then pull out slowly to let the water drain.



- 4 Clean the debris from the filter.

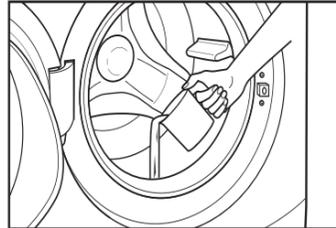


- 5 Replace the filter by pushing in firmly and turning clockwise until tightened.

- 6 Flip up the pour spout and close the access door.

CLEANING THE WASHER INTERIOR

- 1 Remove any garments or objects from the washer and make sure the tub is empty.
- 2 Open the washer door, and then pour one cup (250 ml) of liquid bleach or other washing machine cleaner into the tub.



- 3 Close the door, and then select the Tub Clean cycle.
- 4 Push the START button.

- 5 After the cycle is complete, leave the washer door ajar for ventilation.

NOTES:

- The Tub Clean cycle takes about 90 minutes to complete. During the Tub Clean cycle, the time remaining will appear in the display.
- Do NOT interrupt the cycle.

Tub Clean may be interrupted by pressing the START/PAUSE button in between cycles. When interrupted, be sure to run a complete Tub Clean cycle before using the washer.

For more information on the Tub Clean feature, refer to your User Manual & Installation Instructions.

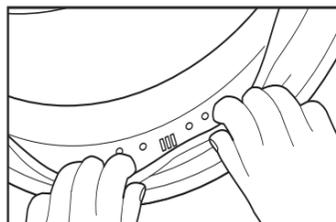
CLEANING THE DOOR GASKET

- 1 Open the washer door.
- 2 Press down on the door gasket and pull down on the interior gasket with your fingers.



- 3 Remove any foreign objects trapped inside the interior gasket.

- 4 When finished cleaning, release the gasket to return to operating position.



NOTE: Make sure nothing is blocking the holes behind the gasket.

YOUR FRONT LOAD WASHER

FRONT LOAD WASHERS - THE FACTS

There is not enough water to properly wash my clothes.	MYTH	Significantly less water is required to thoroughly wash and rinse each load, because front load washers do not require the tub to fill with water. You will NOT see a visible water line on the washer door glass except during certain cycles like "Hand Wash" and "Tub Clean."
My front load washer may add time or run longer than the original displayed time.	TRUE	It is normal operation for the washer to add time to the cycle to rebalance the load and reduce vibration. Common causes of out-of-balance loads resulting in longer cycle times are a clogged pump filter (see Cleaning the Pump Filter), unlevel legs, or overloading the washer.
I should see suds/foam during a wash cycle in the front load washer	MYTH	HE detergents have been formulated to clean effectively without causing a buildup of suds. If you add detergent until a visible suds level is reached, you may be using too much detergent and negatively impacting washer performance. REMEMBER , use only HE detergents in your front load washer, and more suds does not equal more cleaning power. Follow the instructions on the HE detergent label.
It is best to wash full loads and like fabrics together.	TRUE	Wash multiple similar garments at one time for best results. Washing single items can cause an out-of-balance condition.
I need to keep the washer level for proper operation and to reduce vibration.	TRUE	If the washer is not level, adjust the leveling legs so that they are firmly touching the floor, and tighten the lock nuts. Leveling is especially important if the washer is installed on a pedestal. Leveling the legs on the washer or the pedestal requires the same steps.
It is impossible to overload a front load washer.	MYTH	Although a front load washer allows for larger loads than a top load washer, do NOT overload the wash basket. The wash drum may be fully loaded with LOOSELY added items. Overloading the washer can lead to reduced wash performance and clothes becoming trapped between the door glass and the gasket, possibly causing damage to the gasket or your clothes.
If not regularly cleaned, my wash basket and gasket may not smell fresh.	TRUE	This is true for all washers, not just front load. Regularly run a Tub Clean cycle and clean around the rubber door gasket. When not in use, leave the door slightly ajar for the inside of the washer to air dry. Close supervision is necessary if this appliance is used by or near children. See the "Cleaning the Interior of the Washer" and "Cleaning the Door Gasket."
Front load washer have a "pump filter" that needs to be cleaned periodically.	TRUE	Due to the nature of the front load washer, it is possible for small articles to pass to the drain pump. The washer has a filter to capture lost items so they do not damage the drain pump. To retrieve lost items, clean out the pump filter. See the "Cleaning the Pump Filter." Indicators of a clogged pump are long drain and cycle times, wet clothes at the end of a cycle, incomplete cycles or washer pausing in the middle of a cycle.
I cannot add items to a wash cycle once it has started.	MYTH	To add items after the washer has started, press START/PAUSE and wait until the door is unlocked. The drain pump may run briefly before door is unlocked. Do not try to force open the door when it is locked. After the door unlocks, open slowly. Add items, close the door and press START/PAUSE to restart.
Items left in pockets can cause damage to the rubber door gasket.	TRUE	This is true for all front load washers. Remove all loose items from your clothes.



DO NOT DISCARD. RETAIN FOR FUTURE USE.

QUICK INSTALLATION GUIDE

This quick reference guide is provided for informational purposes only and does not replace, modify or change in any manner the User Manual & Installation Instructions.

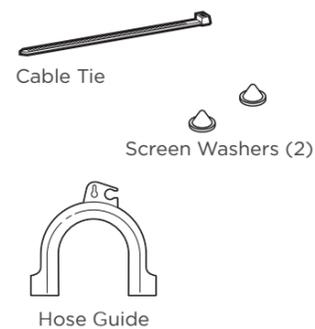
⚠ WARNING

For your safety

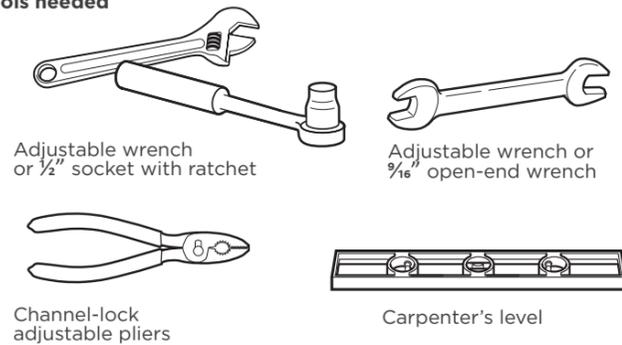
- To reduce the risk of fire, electric shock, or injury to persons when using or installing the product, read and obey all safety information provided in the User Manual & Installation Instructions that accompanied the product.
- Do not install or store your appliance in an area where it will be exposed to dripping water or outside weather conditions. See Location of Your Washer section in the User Manual & Installation Instructions.
- NOTE:** This appliance must be properly grounded and installed as described in these steps and the User Manual & Installation Instructions. Electrical service to the washer must conform with local codes and ordinances and the latest edition of the national Electrical Code, ANSI/NFPA 70.

1 UNPACK YOUR WASHER

Parts supplied



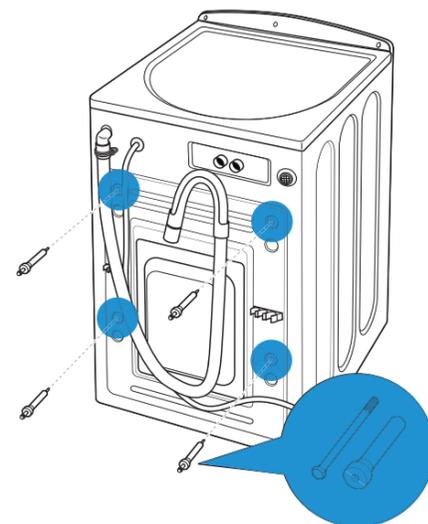
Tools needed



2 REMOVE SHIPPING HARDWARE

IMPORTANT: Save all bolts and spacers for future use.

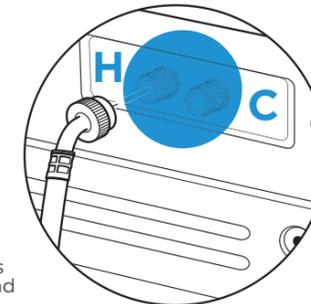
- Once the washer is within 4 feet of its final location, use an adjustable or 1/2" socket wrench to remove the following from the back of the washer:
 - 4 shipping bolts
 - 4 plastic spacers (including rubber grommets)
 - 4 power cord retainers
- Insert the hole caps into the bolt holes after the shipping bolts and spacers have been removed.



QUICK INSTALLATION GUIDE CONT.

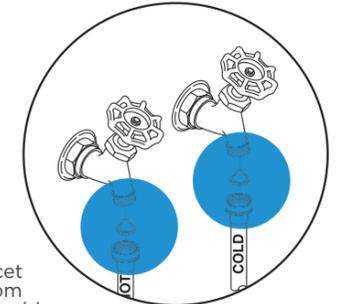
3 CONNECT HOSES TO WASHER

- Run water from both faucets to flush the lines and remove particles that might clog the water valve screens.
- Ensure that a rubber washer is in the end of the hot and cold hoses.
- Connect the inlet hoses to the hot "H" outlet and cold "C" outlet.
- Hand-tighten, and then tighten the connections another 1/8 turn using pliers.



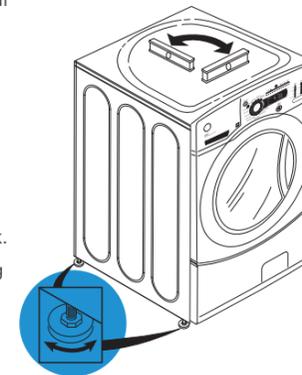
4 CONNECT HOSES TO WATER SUPPLY

- Ensure that a screen washer is inserted into the faucet end of both hoses. If a rubber washer is already inserted, remove before inserting screen washer.
- Connect the inlet hose from the "H" outlet to the hot faucet and the inlet hose from the "C" outlet to the cold faucet.
- Hand-tighten, and then tighten the connections another 1/8 turn using pliers.
- Turn on the water and check for leaks.



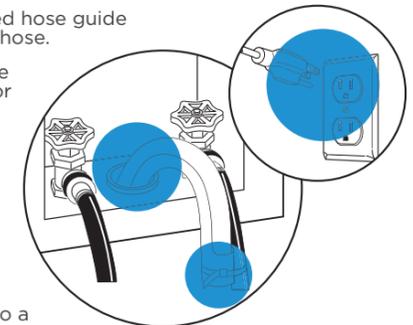
5 LEVEL YOUR WASHER

- Rock the washer into final location, ensuring inlet hoses do not become kinked.
- Place level on top of washer.
- Adjust the front leveling legs up or down using a 3/16" wrench.
- Level washer both side-to-side and front-to-back.
- Turn lock nuts on leveling legs up toward the base of the washer, and then tighten with the 3/16" wrench.



6 INSTALL DRAIN HOSE AND CONNECT TO POWER SUPPLY

- Attach U-shaped hose guide to end of drain hose.
- Place drain hose in laundry tub or standpipe and secure with cable tie.
- Plug washer into a grounded outlet. Do not use an extension cord or adapter plug.



7 INSTALLATION CHECKLIST

- Main power is turned on.
- The washer is plugged in.
- Water hoses are connected securely.
- Faucets are turned on.
- Washer is level and all legs are on the floor.
- Shipping bolts and spacers are removed.
- Drain hose is placed in tub or standpipe and secured with a cable tie.

8 TEST CYCLE

- Wash a load of clothes in the SPEED WASH cycle.
- Check for leaks.
- When the load is spinning at high speed, make sure the washer and leveling legs are stable.
- If necessary, adjust the front leveling legs while the washer is in the spin cycle until the washer is level.

4.5 cu.ft. FRONT-LOADING WASHER-USER MANUAL

REGISTER YOUR WASHER

Thank you for purchasing the Element 4.5 cu.ft. Front Load Washer. If you have questions about your washer, our customer support team is ready to help:

- **Phone:** 888-842-3577
- **Email:** customerservice@elementelectronics.com

To register your washer, go to <https://elementelectronics.com/register>, fill out the Product Registration form, and upload a picture of your receipt. Your serial number is located on the rating label on the back of your washer.

Use the space below to record information about your washer and keep your original purchase receipt for future reference. You'll need this information to receive warranty service.



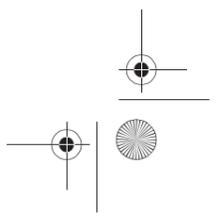
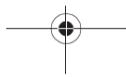
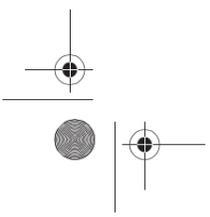
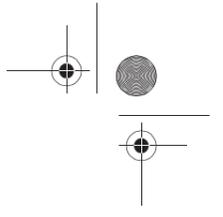
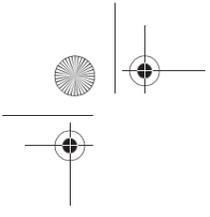
4.5 cu.ft. Washer

Model Number: _____

Serial Number: _____
(located on the rating label on the back of your washer)

Date of Purchase: _____

Keep this information and
your original purchase receipt
to receive warranty service.



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WASHER SAFETY

YOUR SAFETY AND THE SAFETY OF OTHERS ARE VERY IMPORTANT

To prevent injury to the user or other people and property damage, the instructions shown here must be followed. Incorrect operation due to ignoring of instructions may cause harm or damage, including death.

The level of risk is shown by the following indications.



This symbol indicates the possibility of death or serious injury.



This symbol indicates the possibility of injury or damage to property.



This symbol indicates the possibility of dangerous voltage constituting a risk of electrical shock is present that could result in death or serious injury.

IMPORTANT SAFETY INSTRUCTIONS

WARNING

To reduce the risk of death, fire, explosion, electrical shock, or injury to persons when using your appliance, follow basic precautions, including the following:

- Read the instruction manual before using the appliance.
- DO NOT wash or dry clothes that have been previously washed, cleaned, soaked, or spotted with gasoline, dry-cleaning solvents, or other flammable or explosive substances, as they give off vapors that could ignite or explode.
- DO NOT add gasoline, dry-cleaning solvents, or other flammable or explosive substances to the wash water. These substances give off vapors that could ignite or explode.
- Under certain conditions, hydrogen gas may be produced in a hot-water system that has not been used for 2 weeks or more. HYDROGEN GAS IS EXPLOSIVE. If the hot water system has not been used for such a period, before using a washing machine, turn on all hot-water faucets and let the water flow from each for several minutes. This will release any accumulated hydrogen gas. As the gas is flammable, DO NOT smoke or use an open flame during this time.
- DO NOT allow children to play on or in this appliance. Close supervision of children is necessary when this appliance is used near children. Before the washer is removed or discarded, remove the door or lid. Failure to follow these instructions may result in death or injury to persons.
- DO NOT reach into the appliance if the drum or other components are moving to prevent accidental entanglement.
- DO NOT install or store this appliance where it will be exposed to the weather.
- DO NOT tamper with controls, repair or replace any part of this appliance or attempt any servicing unless specifically recommended in the user maintenance instructions or in published user repair instructions that you understand and have the skills to carry out.
- Keep the area around your appliance clean and dry to reduce the possibility of slipping.
- DO NOT operate this appliance if it is damaged, malfunctioning, partially disassembled, or has missing or broken parts including a damaged cord or plug.
- Unplug the appliance or turn the circuit breaker off before servicing. Pressing the Power button DOES NOT disconnect power.
- See “Electrical Requirements” located in the Installation Instructions for grounding instructions. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with appliance.

- If the supply cord is damaged, it must be replaced by the manufacture,service agent,or similarly qualified persons in order to avoid a hazard.
- The new hose-sets bought from the retailer where the product was purchased are to be used and the old hose-sets should not be reused.
- This appliance is for indoor use only.

SAVE THESE INSTUCTIONS

PROPER INSTALLATION

- This washer must be properly installed and located in accordance with the Installation Instructions before it is used. Ensure the cold water hose is connected to the “C” valve.
- Install or store the washer where it will not be exposed to temperatures below freezing or exposed to the weather, which could cause permanent damage.
- Properly ground washer to conform with all governing codes and ordinances. Follow details in installation instructions.

WARNING

Electrical Shock Hazard



- Plug into a grounded 3 prong outlet.
- Do not remove the ground prong.
- Do not use an adapter.
- Do not use an extension cord.
- Failure to do so can result in death, fire or electrical shock.

WHEN NOT IN USE

Turn off water faucets to minimize leakage if a break or rupture should occur. Check the condition of the fill hoses .We recommend changing the hoses every 5 years.

State of California Proposition 65 Warnings:

 **WARNING: Cancer and Reproductive Harm**
-www.P65Warnings.ca.gov.

SAVE THESE INSTRUCTIONS

THIS APPLIANCE IS FOR HOUSEHOLD USE ONLY

OPERATION REQUIREMENTS

LOCATION OF YOUR WASHER

DO NOT INSTALL THE WASHER:

1. In an area exposed to dripping water or outside weather conditions. The ambient temperature should never be below 60°F (15.6°C) for proper washer operation.
2. In an area where it will come in contact with curtains or drapes.
3. On carpet. The floor **MUST** be a hard surface with a maximum slope of 1/2" per foot (1.27 cm per 30 cm). To make sure the washer does not vibrate or move, you may have to reinforce the floor.

NOTE: If floor is in poor condition, use a 3/4" impregnated plywood sheet solidly attached to the existing floor covering.

IMPORTANT: MINIMUM INSTALLATION CLEARANCES

- When installed in alcove: Top and Sides = 0" (0 cm), Back = 3" (7.6 cm)
- When installed in closet: Top and Sides = 0" (0 cm), Front = 2" (5 cm), Back = 3" (7.6 cm)
- Closet door ventilation openings required: 2 louvers each 60 square in. (387 cm), located 3" (7.6 cm) from top and bottom of door

ELECTRICAL REQUIREMENTS

Read these instructions completely and carefully.

WARNING

TO REDUCE THE RISK OF FIRE, ELECTRICAL SHOCK AND PERSONAL INJURY:

- **DO NOT USE AN EXTENSION CORD OR AN ADAPTER PLUG WITH THIS APPLIANCE. Washer must be electrically grounded in accordance with local codes and ordinances.**

CIRCUIT - Individual, properly polarized and grounded 16-amp branch circuit fused with 16-amp time -delay fuse or circuit breaker.

POWER SUPPLY - 2-wire with ground, 120V~, single-phase, 60Hz, alternating current.

OUTLET RECEPTACLE - Properly grounded receptacle located so the power supply cord is accessible when the washer is in an installed position.

GROUNDING REQUIREMENTS

Improper connection of the equipment grounding conductor can result in a risk of electrical shock. Check with a licensed electrician if you are in doubt as to whether the appliance is properly grounded.

1. The washer **MUST** be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electrical shock by providing a path of least resistance for electrical current.
2. Since your washer is equipped with a power supply cord having an equipment-grounding conductor and a grounding plug, the plug **MUST** be plugged into an appropriate, copper-wired receptacle that is properly installed and grounded in accordance with all local codes. If in doubt, call a licensed electrician. **DO NOT** cut off or alter the grounding prong on the power supply cord. In situations where a two-slot receptacle is present, it is the owner's responsibility to have a licensed electrician replace it with a properly grounded grounding-type receptacle.

WATER SUPPLY REQUIREMENTS

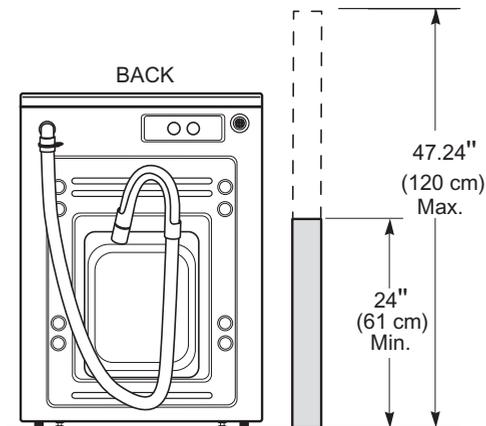
Hot and cold water faucet **MUST** be installed within 42" (107 cm) of your washer's water inlet. The faucet **MUST** be 3/4" (1.9 cm) garden hose-type so inlet hoses can be connected. Water pressure **MUST** be between 10 and 120 psi. Your water department can advise you of your water pressure.

DRAIN REQUIREMENTS

1. Drain capable of eliminating 64.3 L per minute.
2. A standpipe diameter of 1 1/4" (3.18 cm) minimum.
3. The standpipe height above the floor should be:

Minimum height: 24" (61 cm)

Maximum height: 47.24" (120 cm)



INSTALLATION INSTRUCTIONS

BEFORE YOU BEGIN

Read these instructions completely and carefully.

- **IMPORTANT** - Save these instructions for local inspector's use.
- **IMPORTANT** - Observe all governing codes and ordinances.
- **Note to Installer** - Be sure to leave these instructions with the Consumer.
- **Note to Consumer** - Keep these instructions for future reference.
- **Skill level** - Installation of this appliance requires basic mechanical and electrical skills.
- **Completion time** - 1-3 hours.
- **Proper installation** is the responsibility of the installer.

FOR YOUR SAFETY:

WARNING

- This appliance must be properly grounded and installed as described in these Installation Instructions.
- Do not install or store the appliance in an area where it will be exposed to water/weather. See the Location of Your Washer section.
- **NOTE:** This appliance must be properly grounded, and electrical service to the washer.
- Certain internal parts are intentionally not grounded and may present a risk of electric shock only during servicing. Service Personnel - Do not contact the following parts while the appliance is energized: Electrical Valve, Drain Pump, Heater and Motor.

TOOLS REQUIRED

- Adjustable wrench or 1/2" socket with ratchet
- Adjustable wrench or 9/16" open-end wrench
- Channel-lock adjustable pliers
- Carpenter's level

PARTS REQUIRED (OBTAIN LOCALLY)

Water Hose (2)

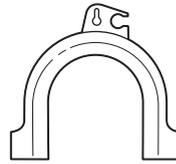


PARTS SUPPLIED

Cable Tie



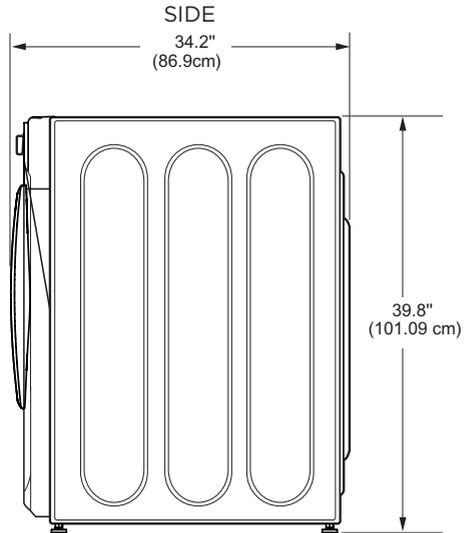
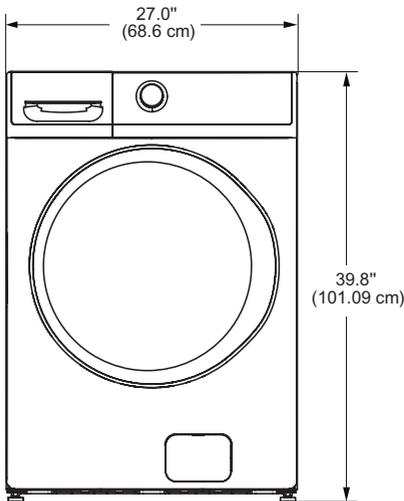
Drain Hose Guide



Inlet Hose Screen Washers(2)



ROUGH-IN DIMENSIONS



*NOTE: With pedestal, 52.6"
Stacked, 84"

UNPACKING THE WASHER

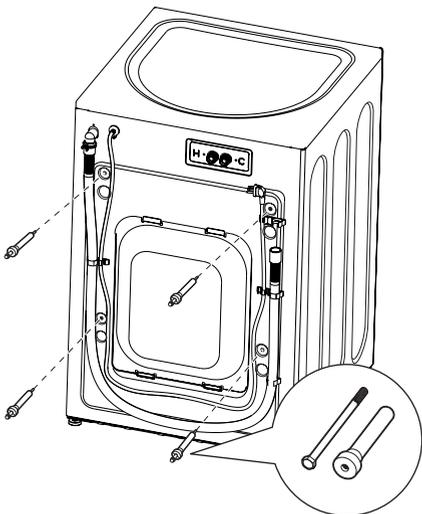
⚠ WARNING:

- Recycle or destroy the carton and plastic bags after the washer is unpacked. Make sure children are not able to get a hold of materials. Children might play with them. Cartons covered with rugs, bedding or plastic sheets can become airtight chambers causing suffocation.

1. Cut and remove the top and bottom packaging straps.
2. While it is in the carton, carefully lay the washer on its side. **DO NOT** lay the washer on its front or back.
3. Turn down the bottom flaps-remove all base packaging, including the cardboard, styrofoam base and styrofoam tub support (inserted in the center of the base).

NOTE: If you are installing a pedestal, proceed to the installation instructions that come with the pedestal.

4. Carefully return the washer to an upright position and remove the carton.
5. Carefully move the washer to within 4 feet (122 cm) of the final location.
6. Remove the following from the back side of the washer:
 - 4 bolts
 - 4 plastic spacers (including rubber grommets)
 - 4 power cord retainers



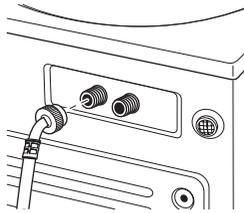
IMPORTANT: Failure to remove the shipping bolts* can cause the washer to become severely unbalanced.

Save all bolts for future use.

NOTE: If you must transport the washer at a later date, you must reinstall the shipping support hardware to prevent shipping damage. Keep the hardware in the plastic bag provided.

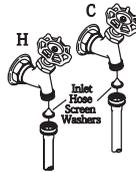
INSTALLING THE WASHER

1. Run some water from the cold faucet to flush the water lines and remove particles that might clog up the inlet hose.
2. Ensure there is a rubber washer in the hoses. Reinstall the rubber washer into the hose fitting if it has fallen out during shipment. Carefully connect the inlet hose marked H^{OT} to the rear “H” inlet of the water valve. Tighten by hand; then tighten another 2/3 turn with pliers, and C^{OLD} to the rear “C” inlet of the water valve. Tighten by hand; then tighten another 2/3 turn with pliers.



Do not crossthread or over-tighten these connections.

3. Install the screen washers by inserting them into the free ends of the inlet hoses with the protruded side facing the faucet.
4. Connect the inlet hose ends to the H^{OT} and C^{OLD} water faucets tightly by hand, then tighten another 2/3 turn with pliers. Turn the water on and check for leaks.



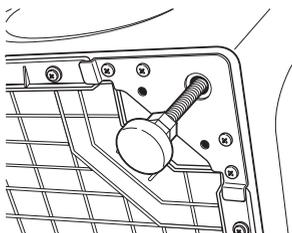
5. Carefully move the washer to its final location. Gently rock the washer into position ensuring the inlet hoses do not become kinked. It is important not to damage the rubber leveling legs when moving your washer to its final location. Damaged legs can increase washer vibration. It may be helpful to spray window cleaner on the floor to help move your washer into its final position.

NOTE: To reduce vibration, ensure that all four rubber leveling legs are firmly touching the floor. Push and pull on the back right and then back left of your washer.

NOTE: Do not use the dispenser drawer or door to lift the washer.

NOTE: If you are installing into a drain pan, you can use a 24-inch long 2x4 to lever the washer into place.

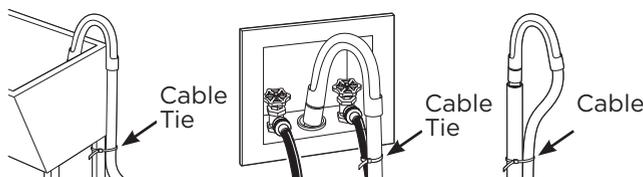
6. With the washer in its final position, place a level on top of the washer (if the washer is installed under a counter, the washer should not be able to rock). Adjust the front leveling legs up or down to ensure the washer is resting solid. Turn the locknuts on each leg up towards the base of the washer and snug with a wrench.



NOTE: Keep the leg extension at a minimum to prevent excessive vibration. The farther out the legs are extended, the more the washer will vibrate.

If the floor is not level or is damaged, you may have to extend the rear leveling legs.

7. Attach the U-shaped hose guide to the end of the drain hose. Place the hose in a laundry tub or standpipe and secure it with the cable tie provided in the enclosure package.



NOTE: Placing the drain hose too far down the drain pipe can cause a siphoning action. No more than 7 inch (17.78 cm) of hose should be in the drain pipe. There must be an air gap around the drain hose. A snug fit can also cause a siphoning action.

8. Plug the power cord into a grounded outlet.

NOTE: Check to be sure the power is off at the circuit breaker/fuse box before plugging the power cord into an outlet.

9. Turn on the power at the circuit breaker/fuse box.
10. Read the rest of this User Manual. It contains valuable and helpful information that will save you time and money.
11. Before starting the washer, check to make sure:
 - Main power is turned on.
 - The washer is plugged in.

- The water faucets are turned on.
- The unit is level and all four leveling legs are firmly in the floor.
- The shipping support hardware is removed and saved.
- The drain hose is properly tied up.

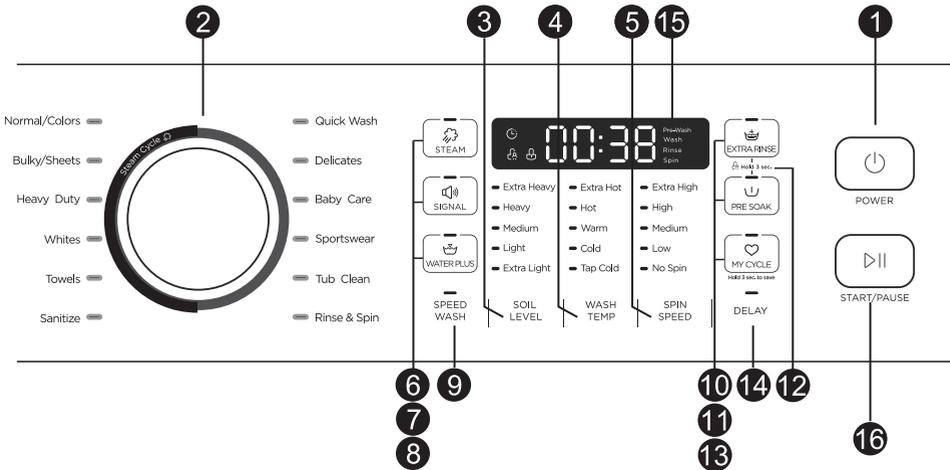
12. Run the washer through a complete cycle.

13. If your washer does not operate, please review the Before You Call For Service section before calling for service.

14. Place these instructions in a location near the washer for future reference.

WASHER USE

CONTROL PANEL

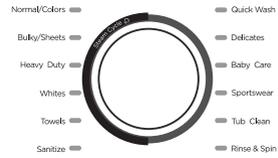


QUICK START

- 1 Press the Power button. 

If the screen is dark, a press of the Power button will “wake up” the display.

- 2 Select a wash cycle. (Defaults are set for each cycle. These default settings can be changed. See Control setting for more information).



- 3 Press the START/PAUSE button. 

CONTROL SETTING

- 1 **Power**
Press  to “wake up” the display. If the display is active, press  to put the washer into standby mode.
NOTE: Pressing Power does not disconnect the appliance from the power supply.

2 Wash Cycles

The wash cycles are optimized for specific types of wash loads. The chart below will help you match the setting with the loads.

Normal/ Colors*	For heavily to lightly soiled colorfast cottons, household linens, work and play clothes. NOTE: This is the most common cycle.
Bulky/ Sheets*	For large items such as comforters, blankets, small rugs and similar bulky items.
Heavy Duty*	Washing the large and heavy clothing, such as overcoats or towels.
Whites*	For heavily to lightly soiled white laundry, work and play clothes
Towels*	For items such as towels, sheets, pillowcases and dish rags.
Sanitize*	For increased water temperature which will sanitize and kill more than 99.9% of many common bacteria found in home laundry. For best results, select the extra heavy soil setting when using the Sanitize cycle.
Quick Wash	For lightly soiled items needed in a hurry. Cycle time is approximately 40 minutes, depending on selected options.
Delicates	For delicate, washable textiles, e.g. made of silk, satin, synthetic fibers or blended fabrics.
Baby Care	Washing the baby's clothes, it can make the baby's wear cleaner and make the rinse performance better to protect the baby skin.
Sportswear	Washing the activewear.
Tub Clean	Use for cleaning the basket of residue and odor. Recommended use of at least once per month. NOTE: Never load laundry white using Tub Clean. The laundry may become damaged See the Care and Cleaning section.
Rinse & Spin	To quickly rinse and spin out any items at any time.

3 SOIL LEVEL

Change the **Soil** level to increase or decrease the wash time to remove different amounts of soil.

To change the **Soil** level, press the **Soil** level button until you have reached the desired setting. You can choose between Extra Light, Light, Medium, Heavy or Extra Heavy soil levels.

4 WASH TEMP

Adjust to select the proper main water temperature for the wash cycle. The PreWash rinse water is always cold to help reduce energy usage and reduce setting of stains and wrinkles.

To change the wash temperature, press the wash Temp button until you have reached the desired setting. You can choose between Tap Cold, Cold, Warm, Hot Extra Hot.

Follow the fabric manufacturer's care label when selecting the wash temperature.

By design, to protect fabrics, not all wash temperatures are available for certain wash cycles.

5 SPIN SPEED

Changing the Spin speed changes the final spin speed of the cycles. Always follow the garment manufacturer's care label when changing the Spin speed.

To change the Spin speed, press the Spin speed button until you have reached the desired setting. You can choose between No Spin, Low, Medium, High or Extra High. Higher spin speeds are not available on certain cycles, such as Delicates. Higher spin speeds remove more water from the clothes and will help reduce dry time, but may also increase the possibility of setting wrinkles on some fabrics.

6 STEAM

Steam adds steam into the washer to assist with loosening stains on the Normal/Colors, Bulky/ Sheets, Heavy Duty, Whites, Towels or Sanitize cycle.

To use:

1. Turn power ON and select a wash cycle.
2. Select the Add Steam button to activate steam.
3. Press the **▶||** button.

7 SIGNAL

Use the Signal pad to turn the Signal on or off all knob turns and button presses.

Press the pad until you reach the desired volume. Turn Signal on, signal beeps means it is an acceptable options, and a double beeps means not an acceptable option.

8 WATER PLUS

Increases the water level of the main wash.

To use:

Option is available on Bulky/ Sheets, Heavy Duty, Whites, Towels, Sanitize, Delicates, Baby Care, Sportswear

1. Turn power ON and select a wash cycle.
2. Select the Add Water Plus button to activate water plus.
3. Press the **▶||** button.

9 SPEED WASH

This option reduces the overall washer cycle time by optimizing the wash, rinse and spin actions and/ or gently raising the wash temperature to get clothes cleaned faster. Option is available on Normal/ Colors, Bulky/ Sheets, Heavy Duty, Whites, Towels, Baby Care or Sportswear cycles. Total wash time will vary based on cycle chosen and options selected.

To use:

1. Turn power on and select a wash cycle which has Speed Wash as an option.
2. Make any adjustments to Soil, Temp and Spin as desired.
3. Press the Speed Wash button to reduce the overall wash time.
4. Press the **▶||** button.

10 EXTRA RINSE

This option allows for an extra rinse during a cycle to remove excess dirt and detergent from soiled loads.

11 PRE SOAK

For soaking your garments prior to the wash cycle. This option begins with a brief tumble and then proceeds to soak the clothes with water and detergent for a specified period of time. Once complete, the cycle will begin automatically. **Pre Soak** must be selected prior to pressing **▶||** button.

The **Pre Soak** time will add an additional 10-20 minutes to the overall wash time. High-efficiency detergent from the main wash compartment in the dispenser is used for the **Pre Soak** period and main wash cycle.

12 EXTRA RINSE and PRE SOAK

 Hold 3 sec.

You can lock the controls to prevent any selections from being made. Or you can lock or unlock the controls after you have started a cycle.

Children cannot accidentally start the washer by touching buttons with this option selected.

To lock the washer, press and hold the **Extra Rinse and Pre Soak buttons** for 3 seconds.

To unlock the washer controls, press and hold **Extra Rinse and Pre Soak buttons** for 3 seconds.

NOTE: The **Power** button can still be used when the machine is locked.

13 MY CYCLE

 Hold for 3 sec. to save

To save a favorite cycle, set the desired setting for wash cycle, soil level, spin speed and wash temp settings and hold down the My Cycle button for 3 seconds, A beep will sound to indicate the cycle has been saved.

To use your custom cycle, press the **My Cycle** button before washing a load.

To change the saved cycle, set the desired setting and hold down the **My Cycle** button for 3 seconds.

NOTE: When using **My Cycle**, wash options cannot be modified after the cycle has been started.

NOTE: If you change wash options with **My Cycle** before starting the cycle, the **My Cycle** light will turn off and you will be returned to the base cycle.

14 DELAY

You can delay the start of a wash cycle for up to 24 hours. Press the Delay Wash button to choose the amount of time you want to delay the start of the wash cycle. Once the desired time is reached, press the ▶|| button. The machine will count down and start automatically at the correct time.

NOTE: If you forget to close the door, a double beep will sound when pressing pause/add garment button.

NOTE: If you open the door when the delay is counting down, the machine will enter a paused state. You must close the door and press ▶|| button again in order to restart the countdown.

15 Display

Displays the approximate time remaining until the end of the cycle.

NOTE: The cycle time is affected by the water pressure in your home and the balance of the load in the washer. You may see the time remaining on the display increase to accommodate a slower spin speed to handle unbalanced loads.

Cycle status is also displayed and certain features such as Delay Wash or Steam are shown indicating they have been selected.

A Display

Wash Time

1:25

End

End

Delay Time

2H

Error

E 30

B Remain-Delay

C Child Lock

D Door Lock



16



START/PAUSE

Press to start a wash cycle. If the washer is running, pressing it once will pause the washer. Press again to restart the wash cycle.

If you want add a garment, press the ▶|| button.

The washer will unlock the door. Press again to restart the cycle.

NOTE: In some cycles the washer will drain first, then unlock the door when it is paused.

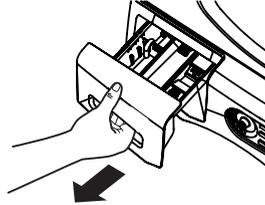
NOTE: The washer performs automatic system checks after pressing the ▶|| button.

You may hear the door lock and unlock before water flows, this is normal.

FEATURES

THE DISPENSER DRAWER

Slowly open the dispenser drawer by pulling it out until it stops. After adding laundry products, slowly close the dispenser drawer. Closing the drawer too quickly could result in early dispensing of the bleach, fabric softener or detergent.



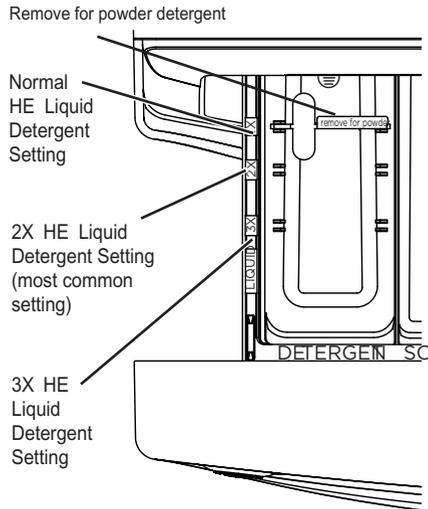
You may see water in the dispenser drawer at the end of the cycle. This is a result of the flushing/siphoning action and is part of the normal operation of the washer.

NOTE: Liquid detergent will drain into the washer drum as it is added.

- Detergent usage may need to be adjusted for water temperature, water hardness, size and soil level of the load. Avoid using too much detergent in your washer as it can lead to over sudsing and detergent residue being left on the clothes.

The Detergent Compartment

- High-efficient detergent is required for this washer. Use the detergent manufacturer's recommended amount. 
- Add measured detergent to the front left detergent compartment of the dispenser drawer.

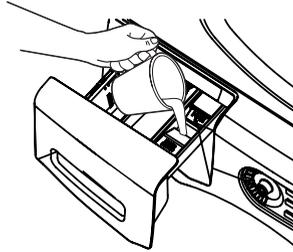


- Detergent is flushed from the dispenser at the beginning of the wash cycle. Either powdered or liquid detergent can be used.
- Powder Detergent-Remove the Detergent selection insert and place it in a safe location outside of the washer. Follow the detergent manufacturer's instructions when measuring the amount of powder to use.
- Detergent usage may need to be adjusted for water temperature, water hardness, size and soil level of the load. Avoid using too much detergent in your washer as it can lead to oversudsing and detergent residue being left on the clothes.
- Using more detergent than the recommended quantity can cause residue buildup in your washer.
- Liquid Detergent - Locate the concentration of your detergent on the bottle. Place the Detergent selection insert in the corresponding location depending on the concentration.

The Liquid Bleach Compartment

IMPORTANT: Be sure to identify the correct compartment for bleach before using.

If desired, measure out the recommended amount of liquid bleach, not to exceed 1/3 cup (80 mL), and pour into the right compartment labeled "LIQUID BLEACH".



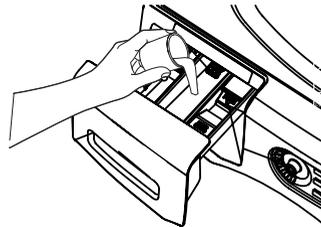
Do not exceed the maximum fill line. Overfilling can cause early dispensing of the bleach which could result in damaged clothes.

NOTE: Do not use powdered bleach in the dispenser.

The Fabric Softener Compartment

IMPORTANT: Be sure to identify the correct compartment for fabric softener before using.

If desired, pour the recommended amount of liquid fabric softener into the compartment labeled "FABRIC SOFTENER".



Use only liquid fabric softener in the dispenser.

Dilute with water to the maximum fill line.

Do not exceed the maximum fill line. Overfilling can cause early dispensing of the fabric softener which could stain clothes.

NOTE: Do not pour fabric softener directly on the wash load.

LOADING AND USING THE WASHER

Always follow fabric manufacturer's care label when doing laundry.

SORTING WASH LOADS

Sort laundry into loads that can be washed together.

COLORS	SOIL	FABRIC	LINT
Whites	Heavy	Delicates	Lint Producers
Lights	Normal	Easy Care	Lint Collectors
Darks	Light	Sturdy Cottons	

- Combine large and small items in a load. Load large items first. Large items should not be more than half the total wash load.
- Washing single items is not recommended. This may cause an out-of-balance load. Add one or two similar items.
- Pillows and comforters should not be mixed with other items. This may cause an out-of-balance load.

WARNING



Fire Hazard

- Never place items in the washer that are dampened with gasoline or other flammable liquids.
- No washer can completely remove oil.
- Do not dry anything that has ever had any type of oil on it (including cooking oils).
- Doing so can result in death, explosion, or fire.

PREPARING CLOTHES

To avoid snags during washing:

Follow these steps to maximize garment care.

- Close garment zippers, snaps, buttons and hooks.
- Mend seams, hems, tears.
- Empty all items from pockets.
- Remove nonwashable garment accessories such as ornaments and nonwashable trim materials.
- To avoid tangling tie strings, draw ties and belt-like materials.
- Brush away surface dirt and lint.
- Promptly wash wet or stained garments to maximize results.
- Use nylon mesh garment bags to wash small items.
- Wash multiple garments at one time for best results.

LOADING THE WASHER

Wash drum may be fully loaded with loosely added items. Do not wash fabrics containing flammable materials (waxes, cleaning fluids, etc.).

To add items after washer has started, press **▶||** and wait until the door is unlocked. The washer may take up to 30 seconds to unlock the door after pressing **▶||** depending on the machine conditions.

Do not try to force open the door when it is locked.

After the door unlocks, open gently. Add items, close the door and press **▶||** to restart.

WASHER CARE

CLEANING

EXTERIOR

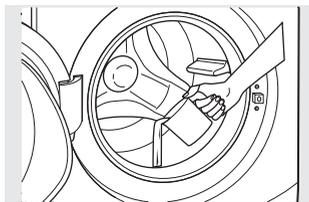
Immediately wipe off any spills. Wipe with damp cloth. Do not hit surface with sharp objects.

INTERIOR

To clean the interior of the washer, select the Tub Clean feature on the control panel. This Tub Clean cycle should be performed, at a minimum, once per month. This cycle will use more water, in addition to bleach, to control the rate at which soils and detergents may accumulate in your washer.

NOTE: Read the instructions below completely before starting the Tub Clean cycle.

1. Remove any garments or objects from the washer and ensure the washer basket is empty.
2. Open the washer door and pour one cup or 250 mL of liquid bleach or other washing machine cleaner into the basket.



3. Close the door and select the Tub Clean cycle. Push the **▶||** button.
4. When the Tub Clean cycle is working, the display will show the estimated cycle time remaining. The cycle will complete in about 90 minutes. Do not interrupt the cycle.

5. After the cycle is complete, leave the door open slightly for better ventilation.

If for any reason the cycle needs to be interrupted, the door will not open immediately. Forcing open the door at this stage may cause water to flood. The door will open after the water is drained to a level where it would not flood the floor.

Tub Clean may be interrupted by pressing **||** button in between cycles. A power outage in the house might also interrupt the cycle. When the power supply is back, the Tub Clean cycle resumes where it had stopped. When interrupted, be sure to run a complete Tub Clean cycle before using the washer. If the Power pad is pressed during Tub Clean, the cycle will be lost.

IMPORTANT:

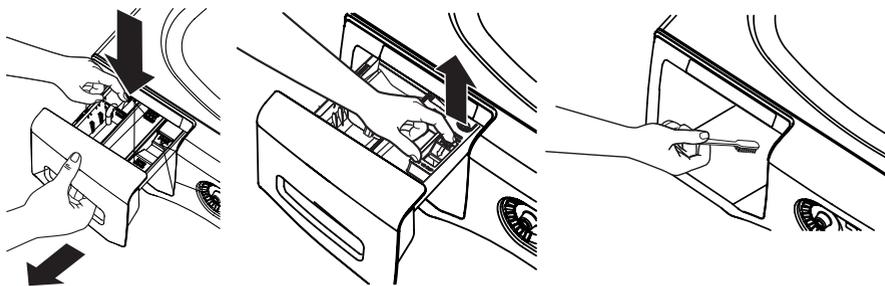
- Run Tub Clean with 1 Cup (250mL) of bleach once a month.
- After the completion of a Tub Clean cycle, the interior of your washer may have a bleach smell.
- It is recommended to run a light color load after the Tub Clean cycle.

DISPENSER DRAWER AREA

Detergent and fabric softener may build up in the dispenser drawer. Residue should be removed once or twice a month.

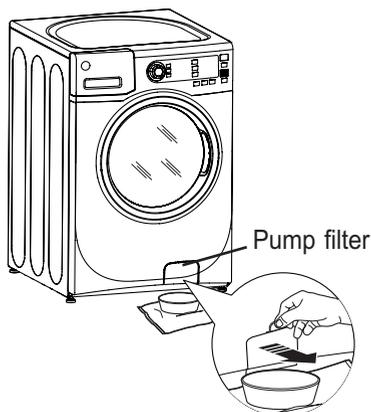
Lock tab is visible only after drawer has been pulled open.

Remove the drawer by first pulling it out until it stops. Then reach back into the left rear corner of the drawer cavity and press down firmly on the lock tab, pulling out the drawer.

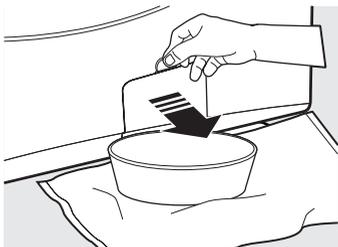


CLEANING THE PUMP FILTER

Due to the nature of the front load washer, it is sometimes possible for small articles to pass to the pump. The washer has a filter to capture lost items so they are not dumped to the drain. To retrieve lost items, clean out the pump filter.



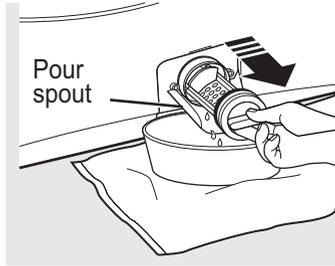
1. Using a coin or flat screwdriver in the notch on the door, open the access door.



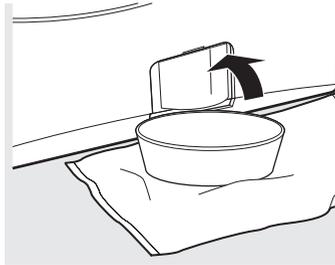
2. Place a shallow pan or dish under the pump access door and towels on the floor in front of the washer to protect the floor. It is normal to catch about a cup of water when the filter is removed.
3. Pull down the pour spout.



4. Turn the pump filter counterclockwise and remove the filter. Open slowly to allow the water to drain.



5. Clean the debris from the filter.
6. Replace the filter and turn clockwise. Tighten securely.
7. Flip up the pour spout.
8. Close the access door.

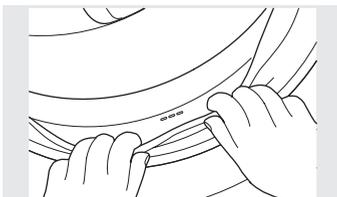


CLEANING THE DOOR GASKET

1. Open the washer door. Using both hands, press down the door gasket. Remove any foreign objects if found trapped inside the gasket. Make sure there is nothing blocking the holes behind the gasket.



2. While holding down the door gasket, inspect the interior gasket by pulling it down with your fingers. Remove any foreign objects if found trapped inside this gasket. Make sure there is nothing blocking the holes behind the gasket.



3. When you are finished cleaning the door gasket, remove your hands and the gasket will return to the operating position.

MOVING, STORAGE AND LONG VACATIONS

Ask the service technician to remove water from drain pump and hoses. Do not store the washer where it will be exposed to the weather. When moving the washer, the tub should be kept stationary by using the shipping bolts removed during installation. See Installation Instructions in this book.

Be sure the water supply is shut off at the faucets. Drain all water from the hoses if the weather will be below freezing.

Certain internal parts are intentionally not grounded and may present a risk of electric shock only during servicing. Service Personnel - Do not contact the following parts while the appliance is energized: Electrical Valve, Drain Pump, Heater and Motor.

BEFORE YOU CALL FOR SERVICE...

Troubleshooting Tips

Save time and money! Review the charts on the following pages first and you may not need to call for service.

Problem	Possible Cause	What To Do
Not draining Not spinning Not agitating	Load is out of balance	<ul style="list-style-type: none"> • Redistribute clothes and run drain & spin or rinse & spin. • Increase load size if washing small load containing heavy and light items.
	Pump clogged	<ul style="list-style-type: none"> • See page 26 on how to clean the Pump Filter.
	Drain hose is kinked or improperly connected	<ul style="list-style-type: none"> • Straighten drain hose and make sure washer is not sitting on it.
	Household drain may be clogged	<ul style="list-style-type: none"> • Check household plumbing. You may need to call a plumber.
	Drain hose siphoning; drain hose pushed too far down the drain	<ul style="list-style-type: none"> • Ensure there is an air gap between hose and drain.
Leaking water	Door gasket is damaged	<ul style="list-style-type: none"> • Check to see if gasket is seated and not torn. Objects left in pockets may cause damage to the washer (nails, screws, pens, pencils).
	Door gasket not damaged	<ul style="list-style-type: none"> • Water may drip from the door when the door is opened. This is a normal operation. • Carefully wipe off rubber door seal. Sometimes dirt or clothing is left in this seal and can cause a small leak.
	Check back left of washer for water	<ul style="list-style-type: none"> • If this area is wet, you have oversudsing condition. Use less detergent.

Problem	Possible Cause	What To Do
Leaking water (cont.)	<p>Fill hoses or drain hose is improperly connected</p> <p>Household drain may be clogged</p> <p>Dispenser clogged</p> <p>Incorrect use of detergent</p> <p>Dispenser box crack</p>	<ul style="list-style-type: none"> • Make sure hose connections are tight at washer and faucets and make sure end of drain hose is correctly inserted in and secured to drain facility. • Check household plumbing. You may need to call a plumber. • Powder soap may cause clogs inside the dispenser and cause water to leak out the front of the dispenser. Remove drawer and clean both drawer and inside of dispenser box. Please refer to Cleaning the Washer section. • Use HE and correct amount of detergent. • If new installation, check for crack on inside of dispenser box.
Clothes too wet	<p>Load is out of balance</p> <p>Pump clogged</p> <p>Overloading</p> <p>Drain hose is kinked or improperly connected</p>	<ul style="list-style-type: none"> • Redistributes clothes and run drain & spin or rinse & spin. • Increase load size if washing small load containing heavy and light items. • The machine will slow the spin speed down to 400 rpm if it has a hard time balancing the load. This speed is normal. • See page 26 on how to clean the Pump Filter. • The dry weight of the load should be less than 18 lbs. • Straighten drain hose and make sure washer is not sitting on it.

Problem	Possible Cause	What To Do
Clothes too wet (cont.)	Household drain may be clogged	<ul style="list-style-type: none"> • Check household plumbing. You may need to call a plumber.
	Drain hose siphoning; drain hose pushed too far down the drain	<ul style="list-style-type: none"> • Ensure there is an air gap between hose and drain.
Incomplete cycle or timer not advancing	Automatic load redistribution	<ul style="list-style-type: none"> • Timer adds 3 minutes to cycle for each rebalance. 11 or 15 rebalances may be done. This is normal operation. Do nothing; the machine will finish the wash cycle.
	Pump clogged	<ul style="list-style-type: none"> • See page 26 on how to clean the Pump Filter.
	Drain hose is kinked or improperly connected	<ul style="list-style-type: none"> • Straighten the drain hose and make sure washer is not sitting on it.
	Household drain may be clogged	<ul style="list-style-type: none"> • Check household plumbing. You may need to call a plumber.
	Drain hose siphoning; drain hose pushed too far down the drain	<ul style="list-style-type: none"> • Ensure there is an air gap between hose and drain.
Loud or unusual noise; vibration or shaking	Cabinet moving	<ul style="list-style-type: none"> • Washer is designed to move 1/4 " to reduce forces transmitted to the floor. This movement is normal.
	All rubber leveling legs are not firmly touching the floor	<ul style="list-style-type: none"> • Push and pull on the back right and then back left of your washer to check if it is level. If the washer is uneven, adjust the rubber leveling legs so they are all firmly touching the floor and locked in place. Your installer should correct this problem.
	Unbalanced load	<ul style="list-style-type: none"> • Open door and manually redistribute load. To check machine, run rinse and spin with no load. If normal, unbalance was caused by load.
	Pump clogged	<ul style="list-style-type: none"> • See page 26 on how to clean the Pump Filter.

Problem	Possible Cause	What To Do
No power/ washer not working or dead	Washer is unplugged	<ul style="list-style-type: none"> • Make sure cord is plugged securely into a working outlet.
	Water supply is turned off	<ul style="list-style-type: none"> • Turn cold faucet fully on.
	Circuit breaker/fuse is tripped/blown	<ul style="list-style-type: none"> • Check house circuit breaker/fuses. Replace fuses or reset breaker. Washer should have separate outlet.
Snags, holes, tears, rips or excessive wear	Overloaded	<ul style="list-style-type: none"> • The dry weight of the load should be less than 18 lbs.
	Pens, pencils, nails, screws or other objects left in pockets	<ul style="list-style-type: none"> • Remove loose items from pockets.
	Pins, snaps, hooks, sharp buttons, belt buckles, zippers and sharp objects left in pockets	<ul style="list-style-type: none"> • Fasten snaps, hooks, buttons and zippers.
Control time wrong or changes	This is normal	<ul style="list-style-type: none"> • During spin the washer may need to rebalance the load sometimes to reduce vibrations. When this happens, the estimated time is increased causing time left to increase or jump.
Not enough water	This is normal	<ul style="list-style-type: none"> • Horizontal washers do not require the tub to fill with water like top-load washers.
Washer pauses or has to be restarted, or washer door is locked and will not open	Pump clogged	<ul style="list-style-type: none"> • See page 26 on how to clean the Pump Filter.

Problem	Possible Cause	What To Do
Door unlocks or press ▶II and machine doesn't operate	This is normal	<ul style="list-style-type: none"> • Front load washers start up differently than top-load washers, and it takes 30 seconds to check the system. The door will lock and unlock.
	Incorrect operation	<ul style="list-style-type: none"> • Simply open and close the door firmly; then press ▶II .
Water does not enter washer or enters slowly	Automatic self system checks	<ul style="list-style-type: none"> • After ▶II is pressed, the washer does several system checks. Water will flow 60 seconds after ▶II is pressed.
	Water supply is turned off Water valve screens are stopped up	<ul style="list-style-type: none"> • Turn on water supply. • Turn the water source off and remove the water connection hoses from the upper back of the washer. Use a brush or toothpick to clean the screens in the machine. Reconnect the hose and turn the water back on.
Wrinkling	Improper sorting	<ul style="list-style-type: none"> • Avoid mixing heavy items (like work clothes) with light items (like blouses).
	Overloading	<ul style="list-style-type: none"> • Load your washer so clothes have enough room to move freely.
	Incorrect wash cycle	<ul style="list-style-type: none"> • Match cycle selection to the type of fabric you are washing (especially for easy care loads).
	Repeated washing in water that is too hot	<ul style="list-style-type: none"> • Wash in warm or cold water.

Problem	Possible Cause	What To Do
Grayed or yellowed clothes	Not enough detergent	<ul style="list-style-type: none"> • Use correct amount of detergent.
	Not using HE (high-efficiency) detergent	<ul style="list-style-type: none"> • Use HE detergent.
	Hard water	<ul style="list-style-type: none"> • Use hottest water safe for fabric. • Use a water conditioner or install a water softener.
	Detergent is not dissolving	<ul style="list-style-type: none"> • Try a liquid detergent.
	Dye transfer	<ul style="list-style-type: none"> • Sort clothes by color. If fabric label states wash separately unstable dyes may be indicated.
Colored spots	Incorrect use of fabric softener	<ul style="list-style-type: none"> • Check fabric softener package for instructions and follow directions for using dispenser.
	Dye transfer	<ul style="list-style-type: none"> • Sort whites or lightly colored items from dark colors. • Promptly remove wash load from washer.
Slight variation in metallic color	This is normal appearance	<ul style="list-style-type: none"> • Due to the metallic properties of paint used for this unique product, slight variations of color may occur due to viewing angles and lighting conditions.

Washer Safety

Operation Requirements

Installation Instructions

Washer Use

Washer Care

Troubleshooting

Problem	Possible Cause	What To Do
Smell inside your washer	Washer unused for a long time, not using recommended quality of HE detergent or used too much detergent	<ul style="list-style-type: none"> • Run a Tub Clean cycle once a month. • In the case of strong smell, you may need to run the Tub Clean cycle more than once a month. • Use only the amount of detergent recommended on the detergent container. • Use only HE (high-efficiency) detergent. • Always remove wet items from the washer promptly after machine stops running. • Leave the door slightly open for the water to air dry. Close supervision is necessary if this appliance is used by or near children. Do not allow children to play on, with or inside this or any other appliance.
Detergent leak	Incorrect placement of detergent insert	<ul style="list-style-type: none"> • Make sure detergent insert is properly located and fully seated. Never put detergent above max line.
Improper dispensing of softener or bleach	<p>Dispenser clogged</p> <p>Softener or bleach is filled above the max line</p> <p>Softener or bleach cap issue</p>	<ul style="list-style-type: none"> • Monthly clean the dispenser drawer to remove buildup of chemicals. • Make sure to have the correct amount of softener or bleach. • Make sure softener and bleach cap for dispenser are seated or they will not work.

ERROR CODES

Description	Reason	Solution
E30	Door is not closed properly	Restart after the door is closed. <ul style="list-style-type: none"> • Check if the clothes are stuck.
E10	Water injecting problem while washing	<ul style="list-style-type: none"> • Check if the water pressure is too low. • Straighten the water hoses. • Check if the inlet valve filter is blocked.
E21	Overtime water draining	<ul style="list-style-type: none"> • Check if the drain hose is blocked, clean drain filter.
E12	Water overflow	<ul style="list-style-type: none"> • Restart the washer.
EXX	Others	<ul style="list-style-type: none"> • Please try again first, call up service line if there are still troubles.



LEGAL NOTICES

ELECTRICAL INFORMATION

THIS APPLIANCE MUST BE GROUNDED.

This appliance is fitted with a plug suitable for use in all houses fitted with sockets to current specifications.

If the fitted plug is not suitable for your socket outlets, it should be cut off and carefully disposed of. To avoid a possible shock hazard, do not insert the discarded plug into a socket.

This appliance complies with the following EEC Directives:

2014 / 35/ EU (Low Voltage Directive)

2014 / 30/ EU (EMC Directive).

CORRECT DISPOSAL OF THIS PRODUCT

Old appliances still have some residual value. An environmentally friendly method of disposal will ensure that valuable raw materials can be recovered and used again.



This marking indicates that this product should not be disposed with other household wastes throughout the US. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmentally safe recycling.

Element Appliance Limited Warranty

(the “Products” or “Product” when referencing a singular product herein)

This Product (including any accessories included in the original packaging) as supplied and distributed in new condition, is warranted by Element Appliance Company, LLC (“Element”) to the original customer who purchases the Product from an authorized Element retailer (the “Original Customer” or “you”) against defects in material and workmanship under proper use, maintenance, and care according to the owner’s manual, warnings, and instructions accompanying the Product (“Warranty”) as follows:

* **PLEASE NOTE** – Proof of purchase evidencing the date of purchase by the Original Purchaser from an authorized Element retailer (“Valid Proof of Purchase”) is **required** for all Warranty service. The express Warranty set forth herein is subject to all terms and conditions set forth below.

1. WARRANTY SERVICE:

A. ONE-YEAR WARRANTY: Except as provided in subpart 1.B below, for a period of **one (1) year** from the date of purchase by the Original Customer (the “Warranty Period”), if the parts or components covered by this Warranty are determined by Element or Element’s authorized service provider to be defective in material or workmanship, Element will, at its sole and absolute discretion and option: (i) repair the defective part or component at no charge to the Original Customer, (ii) replace the defective Product with a new Product of similar or better quality, at no charge to the Original Customer, or (iii) refund the documented purchase price paid by the Original Customer (excluding tax) to the Original Customer upon return of the defective Product as directed by Element. After the Warranty Period expires, the Original Customer must pay for all parts, components, shipping and handling, labor, and replacement costs associated with the Product or any part or component thereof, regardless of any defects in the Product or any part or component thereof.

B. LIMITED EXTENDED WARRANTY THROUGH PRODUCT REGISTRATION: If and only if the Original Customer registers the Product at www.elementelectronics.com within **ninety (90)** days of the date of purchase by the Original Customer, then the Warranty Period discussed in subpart 1.A. above shall be extended an additional one (1) year to a new Warranty Period equaling **two (2) years** from the date of purchase by the Original Customer. If the Product is not registered as provided for in this subpart 1.B, then the standard one-year Warranty Period set forth in subpart 1.A shall apply.

C. TIMING AND PROCEDURE: Before Warranty service can commence, the Original Customer must contact either (i) the retailer from whom the Original Customer purchased the Product, or (ii) Element directly, in either case for problem determination and service procedures. Valid Proof of Purchase evidencing that the Product is within the Warranty Period **MUST** be presented by Original Customer in order to obtain the requested Warranty service. Please have your model and serial number available, along with your date of purchase of the Product. To remain eligible for Warranty service, Original Customer may not return the Product or any part or component thereof to the retailer or Element without Element's prior written consent.

2. EXCLUSIONS AND LIMITATIONS TO WARRANTY SERVICE

The Warranty covers manufacturing defects in materials and workmanship of the Product encountered in the normal, non-commercial use of the Product, and **does not cover** (a) damages or malfunctions resulting from improper or unreasonable use or maintenance, abuse, negligence, failure to follow instructions contained in any written materials that accompany the Product, deterioration by reason of excess moisture, corrosive atmosphere, lightning, power surges, connections to improper voltage supply, unauthorized alteration, or other external causes such as extremes in temperature or humidity, modifications, scratches or discoloration; (b) any damage caused by using non-authorized parts or service facilities for repair of Products (however, for avoidance of doubt, using non-authorized parts or service facilities will not, in and of itself, void the Warranty); (c) transportation, shipping, delivery, pickup, insurance, installation, or set-up costs; (d) ordinary wear and tear, cosmetic damage, or damage due to acts of nature, including but not limited to, water, floods, wind, storm, tornado, earthquake, or fire, or due to damage caused by extraordinary impact events, such as dropping, crushing, demolition or other extraordinary damage; (e) commercial use of the Product, or use of the Product for anything other than single-family household or residential use; or (f) modification of the Product or any part of the Product.

This Warranty is made to the Original Customer only and does not cover Products sold AS IS or WITH ALL FAULTS. The Warranty is invalid if the factory-applied serial number has been altered or removed from the Product. This Warranty is valid only in the United States, and only applies to Product if it was purchased and serviced in the United States. The addition of equipment or features to the Product that are not manufactured or recommended by Element could affect the intended function of the Product, and therefore may void the Warranty. Furthermore, the exposure of the Product to chemicals, heat, cold, humidity, or other elements can affect the Product components, and therefore, the Warranty does not cover discoloration, fading, cosmetic changes, rust, or any damages or failure related to any such items. The Warranty is contingent upon the proper use, maintenance, and care of the Product. The Warranty may be void if the Product has been used in a manner contradictory to, or in violation of, the terms of the user's manual, warnings, or instructions accompanying the Product.



This Warranty is made in lieu of and supersedes all other warranties or conditions of merchantability or fitness for a particular purpose or general use, whether express, implied, collateral, statutory, or provided by common law, the Uniform Commercial Code, or otherwise. Element further disclaims all warranties after the end of the Warranty term defined above. No other express warranty or guaranty given by any other person, firm, or entity with respect to the Product shall be binding on Element. Repair, replacement, or refund of the original purchase price, at Element's sole discretion, are the exclusive remedies of the customer.

Element shall not be liable for any incidental or consequential damages caused by the use, misuse, or inability to use the Product. These include, but are not limited to, any damages in the form of lost profits, loss of use, legal fees, economic loss, personal injuries, or any other damages caused by circumstances beyond the control of Element. Notwithstanding the foregoing, Element's aggregate liability to any customer shall not exceed the original purchase price of the Product. This Warranty shall not extend to anyone other than the original customer who purchased the Product, and is not transferrable. No person is authorized to alter, extend, or waive this Warranty or any of its terms or conditions.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or allow limitations on warranties, so the above limitations or exclusions may not apply to you. This Warranty gives you specific rights, and you may have other rights, which vary from state to state. The exclusions and limitations to the Warranty apply to the maximum extent permitted by law and unless restricted or prohibited by law. Where any term of this Warranty is prohibited by applicable law, it shall be null and void, but the remainder of this Warranty shall remain in effect.

PLEASE DIRECT ALL CORRESPONDENCE TO:

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